

- 21 -

## A B S T R A C T

A process for manufacturing a composite sheet by joining  
a second web made of thermoplastic synthetic fiber and capable  
5 of inelastic extension to at least one surface of a first web  
capable of elastic stretch and contraction in an intermittent  
manner, includes a step of extending the first web, a step of  
joining the second web to the extended first web and a step of  
extending the joined first and second webs.

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